

PRECISION PUNCH AND LASER LTD.

Company Overview

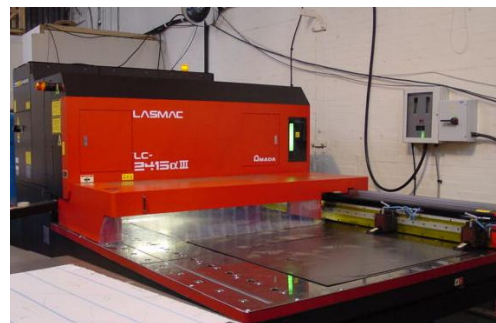
The company was formed in 2004, and wholly equipped itself with new, state of the art machines from Amada . All machines are fully CNC controlled for high tolerance repetitive work.

Located in Ashton-under-Lyne with excellent links to the local motorway system.



Punching

- VIPROS 2510 King
- 20 ton, 31 station turret
- Brush table for low marking of sheet
- Up to 1100 hits per minute
- Handles 3mm material
- Sheet size 2500 x 1250 mm



Laser Cutting

- ALPHA III 2415, 4 KW laser
- Sheet size 3000 mm x 1500 wide
- Scratch reduction stainless cutting
- Stack cutting
- Non-contact head
- Less set-up time for small batches and prototype work



Press brake and folding

- HFE 100-3s
- 3m long folding
- 7 Axis for multi-fold bending
- Quick set up time
- 100 tons capacity
- Full CNC control



Punching

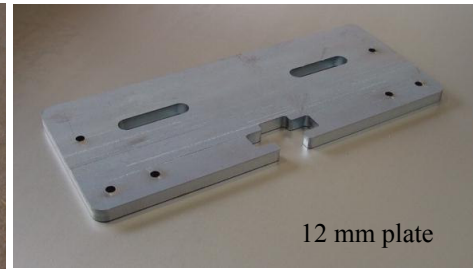
- VIPROS 255
- 20 ton 31 station turret
- Brush table for low marking of sheet
- Air blowing tool
- Programmable hydraulic ram for high quality forming

Samples of recent work

LASER

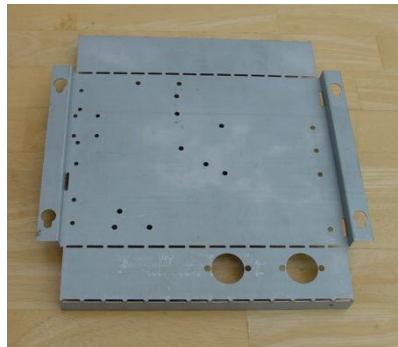
Varied examples of laser cuttings with arcs and fine detail.

Laser cutting up to 12mm with detail down to 0.1mm.



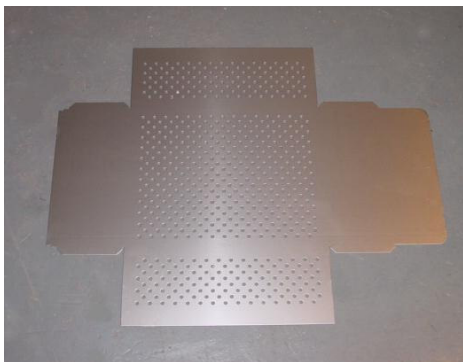
FOLDING

Our Folding machines operate from a maximum of 3m down to small sizes (as shown) with great accuracy.



PUNCHING

These sheets are first punched from plain sheet and then folded into trays.



GENERAL

Taking all these facilities allows us to produce great products for our customers.



Precision Punch and Laser Limited

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